

JUKI[®]



DLN-9010A

Direct-drive, High-speed, 1-needle, Needle-feed,
Lockstitch Machine with Automatic Thread Trimmer



VIET LE CO., LTD.
Sewing & Textile machines and Parts

HOTLINE: 0982 085 899

DLN-9010A-SS-WB/CP-180A

Direct-drive, High-speed, 1-needle, Needle-feed,
Lockstitch Machine with Automatic Thread Trimmer

DLN-9010A

This is a needle-feed type DDL-9000 Series sewing machine, that has been highly applauded as the top-of-the-line lockstitch machine with a thread trimmer.



DLN-9010A

It has inherited the advanced features of the DDL-9000 Series, such as the direct-drive system, semi-long arm and elimination of the oil pan. In addition, it comes with a highly reliable needle feed mechanism.

Thanks to the adoption of the most advanced compact AC servomotor, which has been utilized in the DDL-9000B, as well as employing the new model control box SC-920A, the DLN-9010A achieves a substantial labor-saving equivalent to that of the DDL-9000B.

The thread trimming speed is increased 1.5 times or more as compared with the conventional model, as the thread trimming timing can now be precisely controlled.

The needle feed mechanism, which is widely recognized as offering outstanding efficiency of feed and effectively preventing uneven material feed, responds to a wide range of applications such as the sewing of outerwear, runstitching of men's shirts, etc. and the attaching of various parts to garment bodies.

VIET LE CO., LTD.
The machine is provided with various easy-to-operate functions for increased operability.
 Sewing & Textile machines and Parts

● **Bobbin thread winder**

The bobbin thread winder is built-in at the top surface of the machine head. The built-in bobbin winder ensures easy replacement of the bobbin thread. The bobbin winder also incorporates a thread cutting knife for cutting the thread after the completion of bobbin winding, as well as a bobbin thread quantity adjusting function.

● **Micro-lifter**

The machine is equipped as standard with a micro-lifter. It works to constantly float the presser foot above an elastic material or other difficult-to-sew ones, thereby helping effectively reduce material slippage as well as damages made by the presser foot on the material.



● **The latest compact-size servomotor**

The DLN-9010A is installed with the latest compact servomotor which has also been adopted in the DDL-9000B in the direct-drive system, in which the servomotor is directly connected to the main shaft.

● **Distance from needle to machine arm 300mm**

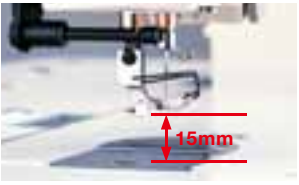
With its wider area under the arm (300mm), the machine permits easy handling of the sewing material for improved operability.

● **Automatic reverse feed function**

The machine has a pushbutton-type reverse feed switch. The automatic reverse feed switch can be re-positioned to best match the operator.

● **Presser foot**

The maximum lift of the presser foot is increased to 15mm. By using the higher-lift of the presser foot in combination with the machine's needle-up stopping feature, easier placement of a heavyweight material on the machine is ensured.



● **Automatic thread trimmer mechanism**

Precise control of the thread trimming timing is now enabled. As a result, the thread trimming speed is increased 1.5 times or more while maintaining the high reliability of the conventional type of thread trimmer.

● **Attachment-mounting seat**

Installation of an attachment-mounting seat improves operability when replacing the attachment and increases the durability of the machine bed surface.

● **Hinge**

The hinge has been moved 10cm from behind the needle entry point. Thanks to the improvement in the hinge's location, the material will no longer be caught by the hinge, thus contributing to upgraded workability.

● **Lubricating hole**

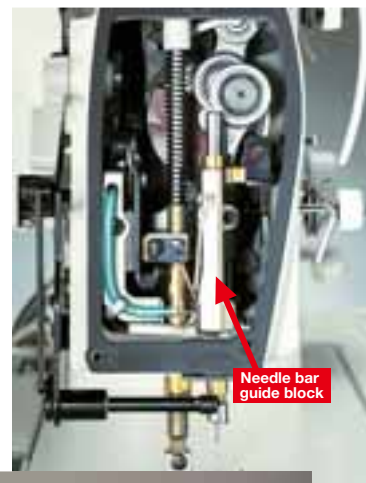
The lubricating hole is located on the arm. This allows female operator to carry out the oiling process without tilting the machine head.



PHONE LINE: 0982 085 899

The machine is installed with a highly reliable needle feed mechanism.

- Thanks to the needle-feed mechanism which offers excellent efficiency of feed, the machine ensures accurate stitch pitches (stitch length) as well as preventing slippage of the upper cloth. The bottom feed's locus has been improved to match the needle feed motion, thus the machine produces beautiful seams without stitch gathering, even when it is used for sewing slippery and difficult-to-feed material or for handling a difficult process.
- The needle feed mechanism is a so-called "dry type", which does not require oiling. With this mechanism, a highly reliable machine structure, free from oil leakage troubles, has been achieved. The frame, which requires only a minute quantity of lubricating oil, is structured to eliminate oil leakage.
- The machine can be easily changed over from a needle feed mechanism to a bottom feed mechanism easily, through a simple adjustment and gauge replacement. It is a useful feature for those users who also want to use the machine simply as a regular bottom feed type machine in accordance with applications and processes.



The machine no longer uses an oil pan. With this oil pan-less structure, the machine helps create a clean work environment.

- The machine has been configured to eliminate the oil pan, and supplies a minute quantity of lubricating oil to the hook and needle bar, thereby contributing to the creation of a clean work environment.
- The machine saves you the time and trouble of removing the knee-lifter and cover. This means that the machine head can be tilted for cleaning and maintenance without the inconvenience of removing the knee-lifter and cover.
- Even if you tilt the machine head while the power is still ON, the safety switch will disable the machine. This means the machine won't start running when the head is tilted even if you press the foot pedal.



Newly developed control box

SC-920A

The new model control box SC-920A, which consists of an energy-saving mode, has been developed. This control box is the first one which provides an energy-saving mode for the sewing machine. The power consumption during standby, when the motor is at rest, is reduced by approximately 20%.



The operation panel can be selected according to the process.

CP18A, CP-180A

Two different operation panels, the CP-18A and CP-180A are applicable to the DLN-9010A. Both operation panels are provided with the production support function.

The production support function actually consists of three different functions (six different modes)



HOTLINE: 0982 085 899

Function comparison table between CP-18A and CP-180A

Main function	CP-18A	CP-180A
Production support function	○	○
Automatic reverse-feed stitching (performed at start/end of sewing; selectable)	0 to 15 stitches	0 to 19 stitches
Double reverse-feed stitching (performed at start/end of sewing; selectable):	0 to 15 stitches	0 to 19 stitches
Constant-dimension sewing (performed at start/end of sewing; selectable)	×	0 to 500 stitches, 0 to 19 stitches
Rectangular stitching (performed at start/end of sewing; selectable)	×	0 to 99 stitches, 0 to 19 stitches
Multi-layer stitching	0 to 15 stitches, 0 to 9 times	0 to 19 stitches, 0 to 9 times
Bobbin thread counter display (10/15/20 stitches/count; selectable according to the internal setting, max. 9999)	○	○
Needle up/down correction (1 stitch stroke or needle up/down according to the internal setting) (changeable between "up → down" and "down → up")	×	○
Automatic sewing (selectable between constant-dimension sewing and rectangular sewing)	×	○
Max. sewing speed control dial	×	○
Display of the number of revolution of sewing machine (combined with the SC920A)	○	○

JUKI ECO PRODUCTS

The DLN-9010A is an eco-friendly product which complies with JUKI ECO PRODUCTS standards for protecting the environment.



- The sewing machine complies with the "Juki Group Green Procurement Guidelines" on the use of hazardous substances, which is stricter than other restrictions, such as those of the RoHS Directive.
- The total number of parts of the DLN-9010A has been decreased as compared with that of the conventional model. In addition, the whole parts are shared with the parts of the conventional model (commonizing ratio: 100 %)
- As compared with the conventional models, the mass of packaging has also been reduced by 7%.

For details of JUKI ECO PRODUCTS, refer to: http://www.juki.co.jp/eco_e/index.html

*The RoHS Directive is an EU Directive limiting the use of 6 hazardous substances (lead, hexavalent chromium, mercury, cadmium, PBB and PBDE) in electrical and electronic equipment.

The Juki Green Procurement Guideline is the voluntarily established criteria to eliminate not only the aforementioned six substances, but also other ones which also adversely affect the environment.

OPTIONS With its full array of options, the machine further increases productivity.

- **Auto-lifter**
AK118 (pedal-driven)



- **Optional switch (Part No.: 400-00380)**

Various functions* can be controlled through manual switches, which are effective when operating the machine in a standing position.

*Needle up/down correction, one-stitch correction, reverse-stitch correction, auto-lifter, thread trimming, and the cancellation of one cycle of repetitive stitching.



- **Micro-lifter (asm.) (Part No.: 236-11056)**

This device can be installed on the back of the face plate. It is very convenient for frequent use.

■ SPECIFICATIONS

Model name	DLN-9010A-SS	DLN-9010A-SH
Application	For light- to medium-weight materials	For heavy weight materials
Max. sewing speed	5,000sti/min	4,000sti/min
Max. stitch length	4.5mm*	
Needle bar stroke	33mm	
Lift of the presser foot	By hand: 5.5mm, By knee: 15mm(max.), Auto: 10mm	
Needle (at the time of delivery)	DBx1 (#11) #9~#18 For JE:134 (Nm90) Nm65~Nm110	DBx1 (#21) #20~#23 For JE:134 (Nm130) Nm120~Nm160
Hook	Automatic-lubricating full-rotary hook	
Lubrication	Minute-quantity lubrication to needle bar and hook	
Lubricating oil	JUKI New Defrix Oil NO.1 (equivalent to ISO VG7)	
Distance from needle to machine arm	300mm	
Size of bed	517mm×178mm	
Bobbin thread winder	Built-in the machine head	
Micro-lifter screw	Provided as standard	
Machine head drive	Compact AC servomotor that is directly connected to the main shaft (direct-drive system)	
Automatic reverse feed function	Provided as standard (built-in solenoid type)	
Power requirement/Power consumption	Single-phase 100~120V, 200~240V, 3-phase 200~240V / 310VA	
Total weight	83.5kg	

※ The maximum sewing speed is 4,000 sti/min or less in cases where the maximum stitch length is 3.5 mm or more.
*sti/min stands for Stitches per Minute.

■ WHEN YOU PLACE ORDERS

Please note when placing orders, that the model name should be written as follows:

Machine head

DLN9010AS

Machine head type	Code	Application	Code	Wiper and automatic reverse feed function			Device and attachment	Code
Standard	S	For light- to medium-weight materials	S	Wiper	Automatic reverse feed function	Code	Not provided	
		For heavy-weight materials	H	Not provided	Provided	OB	Auto-lifter (pedal-driven)	AK118
		For sewing with low presser foot pressure	B	Provided	Provided	WB		

Control box

ISO 9201A: 0982 085 899

Power supply	Code
Single-phase 100~120V	S
3-phase 200~240V	D
Single-phase 200~240V (for General Export)	K
Single-phase 200~240V (for CE)	N
Single-phase 200~240V (for China)	U

Operation Panel

CP18A
CP180A

To order, please contact your nearest JUKI distributor.



JUKI CORPORATION HEAD OFFICE
Juki Corporation operates an environmental management system to promote and conduct the following as the company engages in the research, development, design, sales, distribution, and maintenance of industrial sewing machines, household sewing machines, industrial robots, etc., and in the provision of sales and maintenance services for data entry systems:
(1) The development of products and engineering processes that are safe to the environment
(2) Green procurement and green purchasing
(3) Energy conservation (reduction in carbon-dioxide emissions)
(4) Resource saving (reduction of papers purchased, etc.)
(5) Reduction and recycling of waste
(6) Improvement of logistics efficiency (modal shift and improvement of packaging, packing, etc.)

JUKI® 2-11-1, TSURUMAKI, TAMA-SHI,
TOKYO 206-8551, JAPAN
PHONE : (81) 42-357-2254
FAX : (81) 42-357-2274
http://www.juki.com

* Specifications and appearance are subject to change without prior notice for improvement.
* Read the instruction manual before putting the machine into service to ensure safety.